

# Certificates



**Fire protection ducts**

**PYROLINE® Rapid PLM**

European Technical Assessment No. ETA-22/0096 issued 04-20-2022

# Fire protection systems for the highest level of safety



Be it in a residential building or an industrial complex – OBO has the appropriate solution for fireproof electrical installations. Our tested and certified fire protection systems cover all the relevant fire protection guidelines and provide you with an electrical installation that really serves its purpose. We will be happy to provide you with more details – on our website or personally.



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Authorised and notified according  
to Article 29 of the Regulation (EU)  
No 305/2011 of the European  
Parliament and of the Council of 9  
March 2011

MEMBER OF EOTA



## European Technical Assessment ETA-22/0096 of 2022/04/20

### I General Part

#### Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011: ETA-Danmark A/S

Trade name of the  
construction product:

PYROLINE Rapid PLM

Product family to which the  
above construction product  
belongs:

Electrical service ducts

Manufacturer:

OBO Bettermann Produktion Deutschland GmbH & Co. KG  
Hüingser Ring 52,  
DE- 58710 Menden  
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Internet [www.obo.de](http://www.obo.de)

Manufacturing plant:

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This European Technical  
Assessment contains:

29 pages including 24 annexes which form an integral  
part of the document

This European Technical  
Assessment is issued in  
accordance with Regulation  
(EU) No 305/2011, on the  
basis of:

EAD 350003-01-1109 Kit for fire resistant service ducts  
consisting of pre-fabricated connection pieces (made of  
steel sheet with an intumescent coating or lining) and  
accessories

This version replaces:

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## **II SPECIFIC PART OF THE EUROPEAN TECHNICAL ASSESSMENT**

### **1 Technical description of product**

This European Technical Assessment refers to the PYROLINE Rapid PLM electrical service duct.

The PYROLINE Rapid PLM electrical service duct is a closed system, made of sheet steel with a profiled cover locking contour, which helps to protect the surrounding area in case of an electrical cable fire by intumescence of the internal fire protection fabric. When a cable fire develops in the interior (fire exposure from inside) or a fire develops in surrounding environment (fire exposure from outside), the internal fire protection fabric foams up and encapsulates the fire load.

Types, dimensions and illustration of the electrical service duct, see annex 12.

Fittings for cable ducts PLM D 0410, PLM D 0810 and PLM D 1220, see annex 1.

Construction products for sealing remaining openings and gaps (wall penetrations, cable inlets and outlets), see table 2 in annex 4.

Installation examples of PYROLINE Rapid PLM electrical service duct, see annex 17 and 18.

Detailed specifications for identification and performance criteria relevant for fire safety with regard to the construction product are given in annex 2-9.

### **2 Specification of the intended use(s) in accordance with the applicable European Assessment Document (hereinafter EAD)**

The PYROLINE Rapid PLM electrical service duct is intended to be used for the installation and routing of cables in the interior of buildings.

In the event of a fire, the PYROLINE Rapid PLM electrical service duct fire protection actively ensures fire load encapsulation and the prevention of fire propagation.

The PYROLINE Rapid PLM electrical service duct is intended to be used for preventing the spread of fire from one building component with a fire separating function to another. The duct can be exposed to fire from outside or inside.

The components are fastened to or passing through shall have the same fire resistance class as the duct. These building components shall be classified in accordance with EN 13501-2 for the fire resistance period required.

The electrical service duct and the adjacent building components with a fire separating function shall remain functional throughout the fire resistance period required. Appropriate measures for compensating the elongation of the duct and the deflection of the building components caused by fire shall be taken.

The electrical service duct assembled from the kit is suitable for fire-resistance service ducts for use condition Z<sub>2</sub> according to EAD 350003-01-1109, annex E1.

Fire resistance electrical service duct PYROLINE Rapid PLM may thus be exposed to the conditions of use condition Z<sub>2</sub> (intended for use at internal conditions with relative humidity lower than 85 % rh (relative humidity) excluding temperatures below 0 °C (frost-free and dry)

The fire resistant duct is not intended to be used for:

- Preventing the spread of fire as a result of thermal conduction along the piping installed in service ducts, or thermal conduction through the media these pipes carry.
- Maintaining the functional endurance of electrical cables
- Air distribution systems

The verification and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of at least 10 years for PYROLINE Rapid PLM electrical service duct.

The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer nor by the Technical Assessment Body issuing the ETA but are to be regarded only as a means for expressing the economically reasonable working life of the product.

### 3 Performance of the product and references to the methods used for its assessment

| Characteristic   | Assessment of characteristic   |
|--|--|
| <b>3.2 Safety in case of fire (BWR 2)</b>                                |  |
| Reaction to fire   | The components of the PYROLINE Rapid PLM electrical service duct are classified according to EN 13501-1+A1 and Delegated Regulation 2016/364 and EC Decision 96/603/EC, <b>for information see annex 2-9.</b>  |
| Propensity to undergo continuous smoldering of kit components            | <b>No performance assessed</b>   |
| Fire protective performance  | Classification according to EN 13501-2.<br>The PYROLINE Rapid PLM electrical service duct, assembled from the kitWi fulfils the requirements of resistance to fire classes EI 30 (ho i↔o), EI 60 (ho i↔o), EI 90 (ho i↔o) and E 120 (ho i↔o) if the provisions of this ETA are met. The resistance to fire depends on the design / installation of the electrical service duct as well as on the associated components <b>for information see annex 10-18.</b> |
| Resistance to the effects of higher temperatures                         | <b>No performance assessed</b>   |
| Resistance to the effects of direct contact with metals and plastics     | <b>No performance assessed</b>   |
| Adhesion between the intumescent component and the substrate             | <b>No performance assessed</b>   |
| Resistance to the effects of constant low temperatures (permanent frost) | <b>No performance assessed</b>   |
| Heat insulation efficiency (ablative component)                          | <b>No performance assessed</b>   |
| <b>3.3 Hygiene, health and the environment (BWR 3)</b>                   |  |
| Content, emission and/or release of dangerous substances*                | <b>No dangerous substances</b>   |

\*) In addition to the specific clauses relating to dangerous substances contained in this European technical approval, there may be other requirements applicable to the products falling within its scope (e.g., transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Product Directive, these requirements need also to be complied with, when and where they apply.  
Also see 3.8-3.9

### **3.8 Methods of verification**

The assessment of the performance of PYROLINE Rapid PLM electrical service duct in relation to the applicable BWR's has been made in accordance with the European Assessment Document (EAD) no. EAD 350003-01-1109 Kit for fire resistant service ducts consisting of pre-fabricated connection pieces (made of mechanically pre-coated steel sheet) and accessories.

### **3.9 General aspects related to the fitness for use of the product.**

The European Technical Assessment is issued for the product based on agreed data/information, deposited with ETA-Danmark, which identifies the product that has been assessed and judged. Changes to the product or production process, which could result in this deposited data/information being incorrect, should be notified to ETA-Danmark before the changes are introduced.

ETA-Danmark will decide if such changes affect the ETA and consequently the validity of the CE marking based on the ETA and if so whether further assessment or alterations to the ETA, shall be necessary.

The PYROLINE Rapid PLM electrical service duct is manufactured in accordance with the provisions of this European Technical Assessment using the manufacturing processes as identified in the inspection of the plant by the notified inspection body and laid down in the technical documentation.

#### **4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base.**

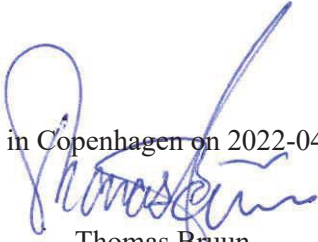
##### **4.1 AVCP system**

According to the decision 1999/454/EC of the European Commission, as amended by 2001/596/EC, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) is 1.

#### **5 Technical details necessary for the implementation of the AVCP system, as foreseen in the applicable EAD**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at ETA-Danmark prior to CE marking

Issued in Copenhagen on 2022-04-20 by



Thomas Bruun  
Managing Director, ETA-Danmark






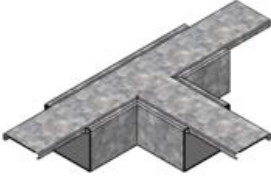
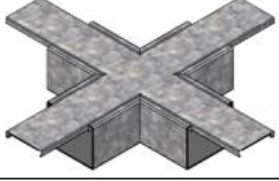

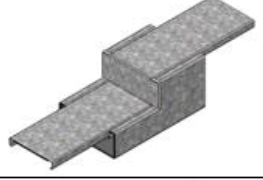





| Type  | Illustration  | System dimensions           | Type                               | Illustration   | System dimensions           |
|---|---|-----------------------------|------------------------------------|--|-----------------------------|
| External corner   |    | 40x100<br>80x100<br>120x200 | Internal corner                    |    | 40x100<br>80x100<br>120x200 |
| Flat angle  |    | 40x100<br>80x100<br>120x200 | T-branch                           |    | 40x100<br>80x100<br>120x200 |
| Crossing  |    | 40x100<br>80x100<br>120x200 | End piece                          |    | 40x100<br>80x100<br>120x200 |
| Reducer   |    | 80x100<br>120x200           | Vertical bend falling 45°          |    | 40x100<br>80x100<br>120x200 |
| Vertical bend rising 45°  |   | 40x100<br>80x100<br>120x200 | Wall connection collar 3 / 4-sided |   | 40x100<br>80x100<br>120x200 |
| Wall connection collar 2-sided  |  | 40x100<br>80x100<br>120x200 | Internal connector set             |  | 40x100<br>80x100<br>120x200 |
| PYROLINE Rapid PLM electrical service duct  |   |                             |                                    |  | Annex 1                     |
| Standard fittings for electrical service ducts type: PLM D 0410, PLM D 0810<br>PLM D 1220 |   |                             |                                    |  |                             |

Table 1: Prefabricated fittings

| No   | Description / Dimension   | Design/reaction to fire   |
|--|---|---|
| 1  | <b>Fittings</b><br>consisting of bottom part and top (cover) part, in various designs: <ul style="list-style-type: none"> <li>- straight duct piece</li> <li>- External corner</li> <li>- Internal corner</li> <li>- Flat angle</li> <li>- T-branch</li> <li>- Crossing</li> <li>- Reducing piece</li> <li>- Level 45°, falling</li> <li>- Level 45°, rising</li> </ul><br>External dimensions<br>40x40 mm<br>40x100 mm<br>80x100 mm<br>120x200 mm<br>Length to 2000 mm | <b>Top part (cover)</b> in sheet thickness 0,8 mm<br><b>Bottom part</b> in sheet thickness 1,0 mm<br>Galvanised sheet steel of steel grade S250GD+Z140-MB-C or DX51D<br>material number 1.0242 or 1.0226 acc. to EN 10143<br>or:<br>Stainless sheet steel in sheet thickness 0,8 mm of steel grade<br>Sheet X5CrNi18-10 material number 1.4301, 1.4307<br>Sheet X5CrNiMo17-12-2 material number 1.4401, 1.4404<br>Sheet X6CrNiMoTi17-12-2 material number 1.4571<br>acc. to EN 10088<br><br>Reaction to fire class A1 in accordance with decision 96/603/EC<br><br>Optionally sheet steel with external polyester powder coating, thickness 50 – 90 µm<br>Reaction to fire class A2-s1, d0 in accordance with EN 13501-1<br><br>Fire protection fabric, Thickness 1.8 mm, acc. to ETA-18/0430 "PYROWRAP FSB-WS"<br>Reaction to fire class E in accordance with EN 13501-1 |
| 2  | <b>Connecting piece</b><br>consisting of side rails, bottom sheet and lid support<br><br>Dimensions<br>40x100 mm<br>80x100 mm<br>120x200 mm<br>suitable for dimensions of fittings in accordance with no. 1   | Side rail in material thickness 1,0 mm<br>Bottom sheet in material thickness 1,0 mm<br>Lid support in material thickness 0,8 mm<br>Galvanised sheet steel or Stainless sheet steel acc. with No 1<br><br>Sealing strip with an adhesive side on one side, material thickness 4 mm, material width 30 mm<br>Reaction to fire class E in accordance with EN 13501-1   |
| 3  | <b>End piece</b><br><br>Dimensions<br>width to length<br>105x41 mm<br>105x81 mm<br>205x121 mm   | Material thickness 0,8 mm<br>Galvanised sheet steel or Stainless sheet steel acc. with No 1<br>Reaction to fire class A1 in accordance with decision 96/603/EC<br><br>Optionally sheet steel with external polyester powder coating, thickness 50 – 90 µm<br>Reaction to fire class A2-s1, d0 in accordance with EN 13501-1<br><br>Fire protection fabric, Thickness 1.8 mm, acc. to ETA-18/0430 "PYROWRAP FSB-WS"<br>Reaction to fire class E in accordance with EN 13501-1  |
| PYROLINE Rapid PLM electrical service duct   |   |   |
| Characteristics and performance criteria of the system<br>Prefabricated fittings Table 1 |   | Annex 2   |

Continuation Table 1: Prefabricated Fittings

| No | Description / Dimension  | Design/reaction to fire  |
|----|--|--|
| 4  | <b>Wall connection piece</b><br>Consisting of bottom part and top part, for direct wall mounting and suspended mounting. Suitable for dimensions of fittings in accordance with no. 1<br><br>Dimensions<br>width to length<br>253x193 mm<br>253x233 mm<br>353x273 mm | Top part and bottom part in material thickness 0,8 mm<br>Galvanised sheet steel or Stainless sheet steel acc. with No 1<br>Reaction to fire class A1 in accordance with decision 96/603/EC     |
|    |  | Optionally sheet steel with external polyester powder coating, thickness 50 – 90 µm<br>Reaction to fire class A2-s1, d0 in accordance with EN 13501-1  |
|    |  | Sealing strip with an adhesive side on one side, material thickness 10 mm, material width 75 mm acc. to classification report<br>Reaction to fire class B-s1, d0 in accordance with EN 13501-1 |
| 5  | <b>Wall connection-Set</b><br>For corner mounting, consisting of two parts, one for right side, one for left side. Suitable for dimensions of fittings in accordance with no. 1<br><br>Dimensions<br>width to length<br>175 x 117 mm<br>175 x 157 mm<br>275 x 197 mm | Material thickness 0,8 mm<br>Galvanised sheet steel or Stainless sheet steel acc. with No 1<br>Reaction to fire class A1 in accordance with decision 96/603/EC                                 |
|    |  | Optionally sheet steel with external polyester powder coating, thickness 50 – 90 µm<br>Reaction to fire class A2-s1, d0 in accordance with EN 13501-1  |
|    |  | Sealing strip with an adhesive side on one side, material thickness 10 mm, material width 75 mm acc. to classification report<br>Reaction to fire class B-s1, d0 in accordance with EN 13501-1 |

PYROLINE Rapid PLM electrical service duct

 Characteristics and performance criteria of the system  
 Prefabricated fittings Table 1

Annex 3

Table 2: Construction products for sealing remaining openings and gaps  
(wall penetrations, cable inlets and outlets)

| No | Description / Dimension   | Design/reaction to fire   |
|----|---|---|
| 6a | <b>Mineral wool</b>   | Mineral wool, without binder, non-combustible<br>Reaction to fire class A1 in accordance with EN 13501-1<br>Melting point > 1000°C  |
| 6b | <b>Mineral wool boards</b>  | Mineral insulation strips or boards, non-combustible<br>Reaction to fire class A1 in accordance with EN 13501-1<br>Melting point > 1000°C<br>Raw density $\geq 90 \text{ kg/m}^3$ |
| 6c | <b>Gypsum filler / joint filler</b>   | Reaction to fire class A1 in accordance with EN 13501-1   |
| 6d | <b>Foam cable outlet</b><br>Type:<br>PLM CO 0410<br>PLM CO 0810<br>PLM CO 1220<br><br>Dimensions:<br>40x40x100<br>40x80x100<br>40x120x200 | Melamine foam block, material thickness 40 mm,<br>acc. to classification report<br>Reaction to fire class C-s2,d0 in accordance with<br>EN 13501-1                                |
| 6e | <b>Ablation coating</b><br>„PYROCOAT“ ASX-K or<br>ASX-E   | Acc. to ETA-17/0364 and with declaration of performance<br>No. 2018/05-CPR/014-DE from 18.05.2018<br>Reaction to fire class E accordance with EN 13501-1                          |

PYROLINE Rapid PLM electrical service duct

Construction products for sealing remaining openings and gaps  
(wall penetrations, cable inlets and outlets)

Annex 4

Table 3: Accessories for the electrical service duct

| No | Description / Dimension  | Design/reaction to fire  |
|----|--|--|
| 7  | <b>Cable bracket</b> for direct ceiling mounting<br><br>Dimensions<br>width to length<br>40x22 mm<br>45x62 mm<br>45x102 mm | Material thickness 2,0 mm<br>Galvanised sheet steel or Stainless sheet steel acc. with No 1<br>Reaction to fire class A1 in accordance with decision 96/603/EC   |
| 8  | <b>Cable bracket</b> for direct wall mounting<br><br>Dimensions<br>width to length<br>22x43 mm<br>62x43 mm<br>102x93 mm    | Material thickness 1,0 mm<br>Galvanised sheet steel or Stainless sheet steel acc. with No 1<br>Reaction to fire class A1 in accordance with decision 96/603/EC   |
| 9  | <b>Cable fixing device vertical</b><br><br>Dimensions<br>width to length<br>90x21<br>90x41<br>90x61                        | Material thickness 1,0 mm<br>Galvanised sheet steel or Stainless sheet steel acc. with No 1<br>Reaction to fire class A1 in accordance with decision 96/603/EC   |
| 10 | <b>Support</b><br><br>Dimensions<br>width to length<br>200x67<br>300x67  | Material thickness 2,5 mm<br>Galvanised sheet steel or Stainless sheet steel acc. with No 1<br>Optionally sheet steel with external polyester powder coating, thickness 50 – 90 µm<br>Reaction to fire class A2-s1, d0 in accordance with EN 13501-1   |
| 11 | <b>Barrier strip</b><br><br>Dimensions<br>width to length<br>30x3000 mm<br>60x3000 mm<br>110x3000 mm                       | Galvanised sheet steel of steel grade DX51D+Z275-M-A-C acc. to EN10143, material number 1.0917, material thickness 0,8 mm<br>or,<br>Stainless sheet steel in sheet X5CrNi18-10 or X6CrNiMoTi17-12-2 acc. to EN 10088 material number 1.4301 or 1.4571 material thickness 0,8 mm<br><br>Reaction to fire class A1 in accordance with decision 96/603/EC |

PYROLINE Rapid PLM electrical service duct

Accessories for the electrical service duct  
(characteristics and performance criteria acc. to Table 3)

Annex 5

Continuation Table 3: Accessories for the electrical service duct

|    |  |  |
|----|--|--|
| 12 | <b>Cable gland, brass, with lock nut</b><br><br>Dimensions<br>M12 - M50  | Material: brass acc. to EN 60423/EN 62444<br>Reaction to fire class A1 in accordance with decision 96/603/EC |
| 13 | <b>Cable gland, plastic with lock nut</b><br><br>Dimensions<br>M12 - M50 | Material: PA6 Polyamide acc. to EN 60423/EN 62444  |

PYROLINE Rapid PLM electrical service duct

Accessories for the electrical service duct  
(characteristics and performance criteria acc. to Table 3)

Annex 6

Table 4: Accessories for fixing

| No | Description / Dimension  | Design/reaction to fire   |
|----|--|---|
| 14 | <b>Locking bracket</b> for subsequent fastening of the bottom and top parts in no.1<br><br>Dimensions<br>20x6x10 | Galvanised sheet steel of steel grade C60 H + A HRC 45 ±2 acc. to EN 10132-4, material number 1.1211<br>Material thickness 0,5 mm<br><br>Reaction to fire class A1 in accordance with decision 96/603/EC  |
| 15 | <b>Profile rail</b><br><br>Dimensions<br>width to high<br>41x21<br>length 200 to 3000 mm                         | Galvanised sheet steel of steel grade DX51D+Z275-M-A-C acc. to EN10143, material number 1.0917<br>or<br>Steel S235 JR acc. to DIN EN 10025, Hot-dip galvanised acc. to ISO 1461, material number 1.0038<br><br>Material thickness 2,0 mm<br>Reaction to fire class A1 in accordance with decision 96/603/EC |
| 16 | <b>Bolts and nuts</b><br><br>Dimensions<br>M8 und M10  | Steel acc. to EN ISO 898-1/EN ISO 898-2, min.8.8<br>Reaction to fire class A1 in accordance with decision 96/603/EC   |
| 17 | <b>Threaded rod M10 / M8</b><br>For suspended mounting   | Material: Galvanised steel, min. 8.8 acc. to EN ISO 225<br>Reaction to fire class A1 in accordance with decision 96/603/EC  |

PYROLINE Rapid PLM electrical service duct

Accessories for fixing the electrical service duct  
(characteristics and performance criteria acc. to Table 4)

Annex 7

Continuation Table 4: Accessories for fixing

|    |   |   |
|----|---|---|
| 18 | <b>Washer</b><br>(in connection with No. 10, 15)<br><br>Dimensions<br>M8 (D=16 x d=9 x h=1,6) <sup>1</sup><br>M10 (D=20 x d=11 x h=2) <sup>11</sup> | Material: Steel, min. 8.8 acc. to EN ISO 7093-1 or stainless Steel acc. to EN 10088<br>Reaction to fire class A1 in accordance with decision 96/603/EC  |
| 19 | <b>Washer</b><br>(in connection with No. 10, 15)<br><br>Dimensions<br>M8 (D=25 x d=8,4 x h=1,2) <sup>1</sup><br>M10 (D=30 x d=10,5 x h=1,5)         | Material: Steel, min. 8.8 acc. to EN ISO 7093-1 or stainless Steel acc. to EN 10088<br>Reaction to fire class A1 in accordance with decision 96/603/EC  |
| 20 | <b>Connection piece</b><br>(in connection with No.15)<br><br>Dimensions<br>35x48, d=9 (for M8)<br>35x48, d=11 (for M10)                             | Material: Steel S235 JR acc. to DIN EN 10025, hot-dip galvanised acc. to ISO 1461, material number 1.0038 or<br>Stainless Steel X5CrNi18-10 or X6CrNiMoTi17-12-2 acc. to EN 10088<br>Material number 1.4301 or 1.4571<br>Material thickness 3 mm<br>Reaction to fire class A1 in accordance with decision 96/603/EC   |
| 21 | <b>U-Support with welded head plate</b><br>For suspended mounting<br><br>Dimensions<br>50x50 or 30x50<br>length 200 to 1500 mm                      | Material: Steel S235 JR acc. to DIN EN 10025, hot-dip galvanised acc. to ISO 1461, material number 1.0038 or<br>Stainless Steel X5CrNi18-10 or X6CrNiMoTi17-12-2 acc. to EN 10088<br>Material number 1.4301 or 1.4571<br>Material thickness 2,5 mm<br>Reaction to fire class A1 in accordance with decision 96/603/EC |
| 22 | <b>U-Support</b><br>For suspended mounting<br><br>Dimensions<br>50x50 or 30x50<br>length 200 to 1500 mm   | Material: Steel S235 JR acc. to DIN EN 10025, hot-dip galvanised acc. to ISO 1461, material number 1.0038 or<br>Stainless Steel X5CrNi18-10 or X6CrNiMoTi17-12-2 acc. to EN 10088<br>Material number 1.4301 or 1.4571<br>Material thickness 2,5 mm<br>Reaction to fire class A1 in accordance with decision 96/603/EC |

PYROLINE Rapid PLM electrical service duct

Accessories for fixing the electrical service duct  
(characteristics and performance criteria acc. to Table 4)

Annex 8



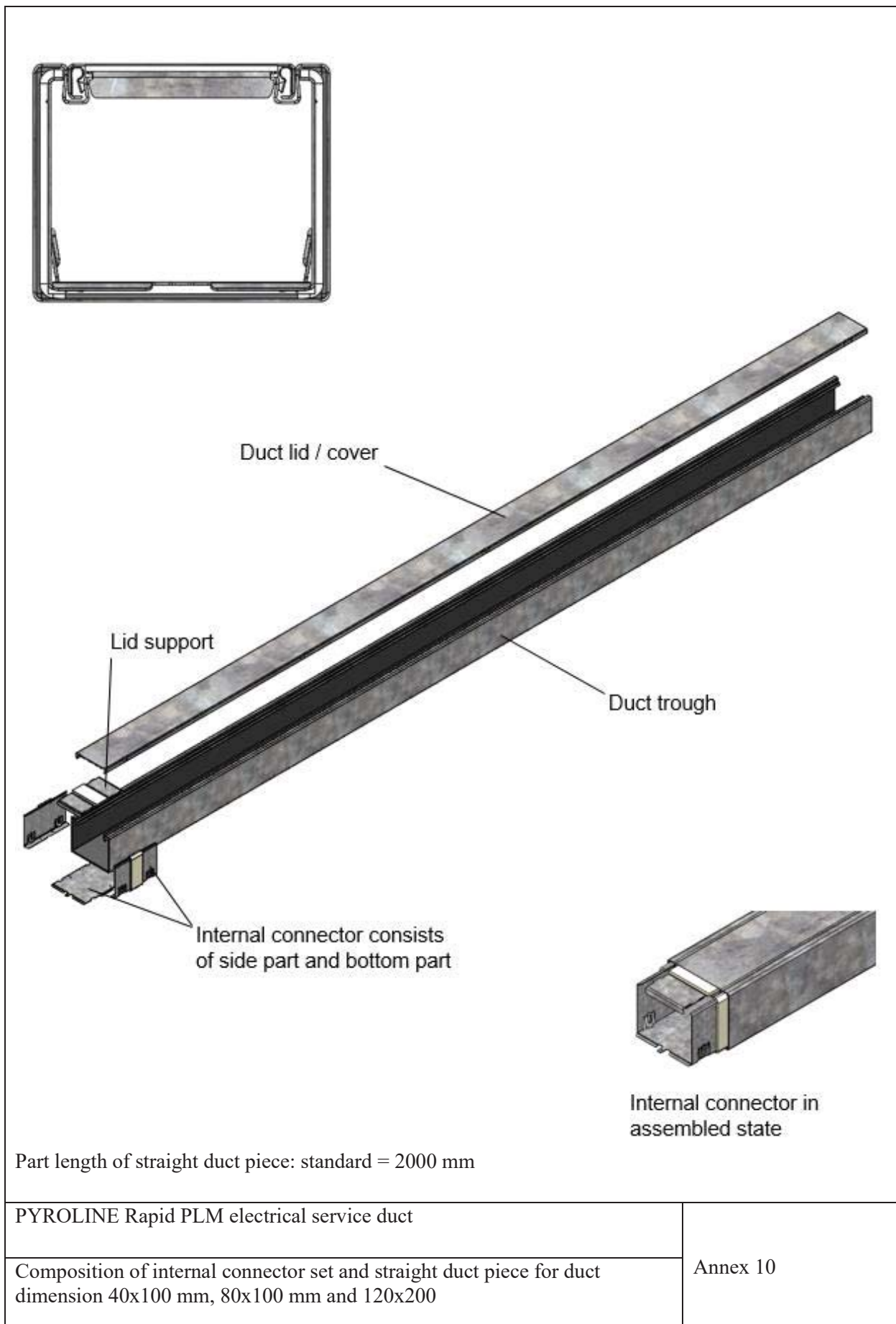
Continuation Table 4: Accessories for fixing

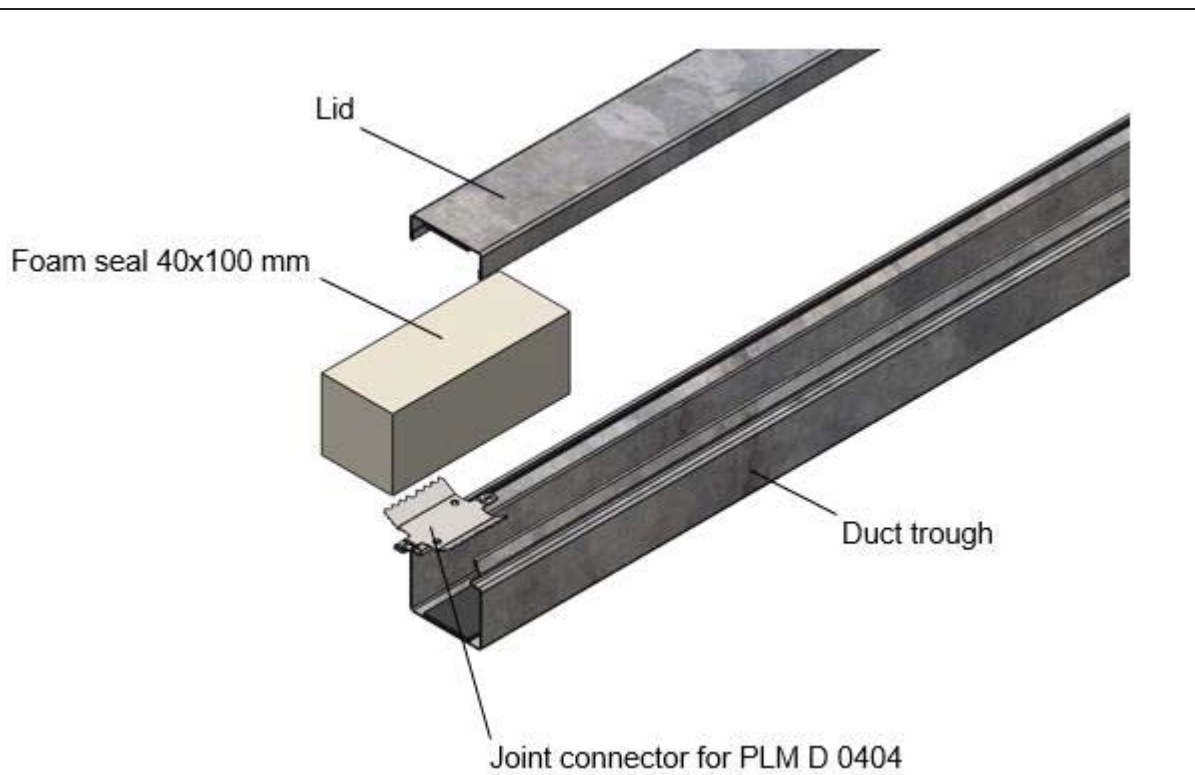
|    |   |  |
|----|---|--|
| 23 | <b>Spacer</b><br><br>Dimensions<br>80x45x40   | Material: Steel S235 JR acc. to DIN EN 10025, hot-dip galvanised acc. to ISO 1461, material number 1.0038<br>or<br>Stainless Steel X5CrNi18-10 or X6CrNiMoTi17-12-2 acc. to EN 10088<br>Material number 1.4301 or 1.4571<br>Material thickness 2,5 mm<br>Reaction to fire class A1 in accordance with decision 96/603/EC |
| 24 | <b>Head plate</b><br>(in connection with No. 22)<br><br>Dimensions:<br>140x104x75   | Material: Steel S235 JR acc. to DIN EN 10025, hot-dip galvanised acc. to ISO 1461, material number 1.0038<br><br>Reaction to fire class A1 in accordance with decision 96/603/EC   |
| 25 | <b>Head plate flexible</b><br>(in connection with No. 22)<br><br>Dimensions:<br>180x109x51  | Material: Steel S235 JR acc. to DIN EN 10025, hot-dip galvanised acc. to ISO 1461, material number 1.0038<br>or<br>Stainless Steel X5CrNi18-10 or X6CrNiMoTi17-12-2 acc. to EN 10088<br>Material number 1.4301 or 1.4571<br>Material thickness 2,5 mm<br>Reaction to fire class A1 in accordance with decision 96/603/EC |
| 26 | <b>Wall and support bracket with welded head plate</b><br>Dimensions:<br>118 x 40 x 50<br>218 x 40 x 60<br>318 x 40 x 65<br>418 x 40 x 70<br>118 x 50 x 60<br>218 x 50 x 70<br>318 x 50 x 80<br>418 x 50 x 80 | Material: Steel S235 JR acc. to DIN EN 10025, hot-dip galvanised acc. to ISO 1461, material number 1.0038<br>or<br>Stainless Steel X5CrNi18-10 or X6CrNiMoTi17-12-2 acc. to EN 10088<br>Material number 1.4301 or 1.4571<br>Material thickness 2,5 mm<br>Reaction to fire class A1 in accordance with decision 96/603/EC |
| 27 | <b>Connection sleeve</b><br>(in connection with No. 17)<br><br>Dimensions:<br>M8, M10   | Steel acc. to EN ISO 898-1/EN ISO 898-2, min.8.8<br>or<br>Stainless Steel X5CrNi18-10 or X6CrNiMoTi17-12-2 acc. to EN 10088<br>Material number 1.4301 or 1.4571<br>Reaction to fire class A1 in accordance with decision 96/603/EC   |
| 28 | <b>Fire protection clamp</b><br><br>Dimensions:<br>105 x 50 x 54  | Material: Steel S235 JR acc. to DIN EN 10025, hot-dip galvanised acc. to ISO 1461, material number 1.0038<br>or<br>Stainless Steel X5CrNi18-10 or X6CrNiMoTi17-12-2 acc. to EN 10088<br>Material number 1.4301 or 1.4571<br>Material thickness 2,5 mm<br>Reaction to fire class A1 in accordance with decision 96/603/EC |

PYROLINE Rapid PLM electrical service duct

Accessories for fixing the electrical service duct  
(characteristics and performance criteria acc. to Table 4)

Annex 9





Part length of straight duct piece: standard = 2000 mm

PYROLINE Rapid PLM electrical service duct

Composition of internal connector set and straight duct piece for duct dimension 40x44 mm.

Annex 11

Standard dimensions:  
(height x width)

Duct 40 x 40 mm



Duct 40 x 100 mm



Duct 80 x 100 mm



Duct 120 x 200 mm



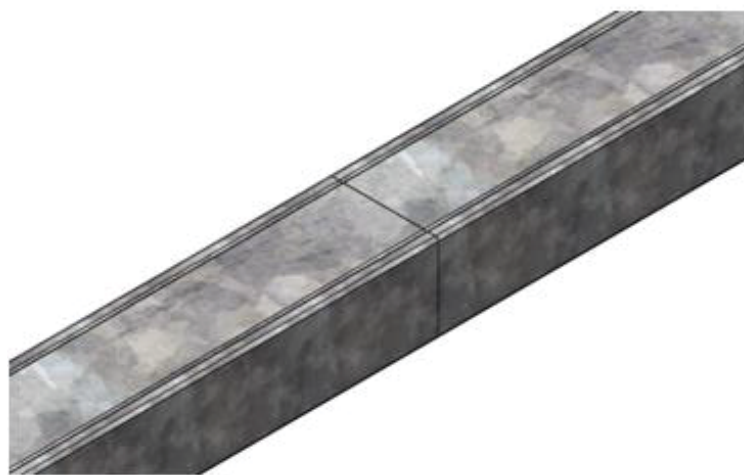
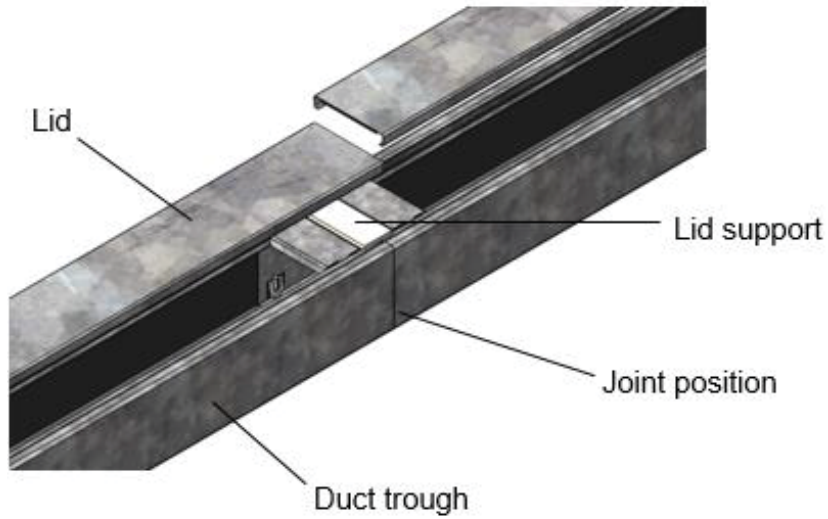
PYROLINE Rapid PLM electrical service duct

Standard duct dimensions

Annex 12

### Connection with internal connector set

Blunt connection without lid-offset



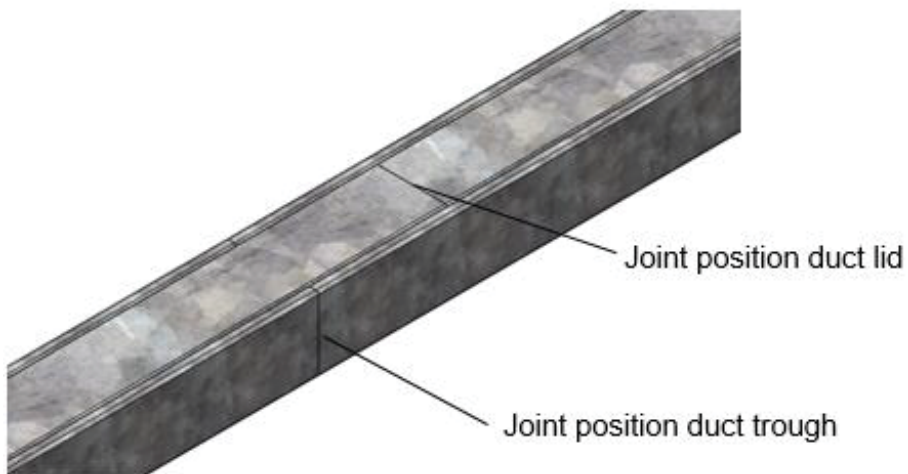
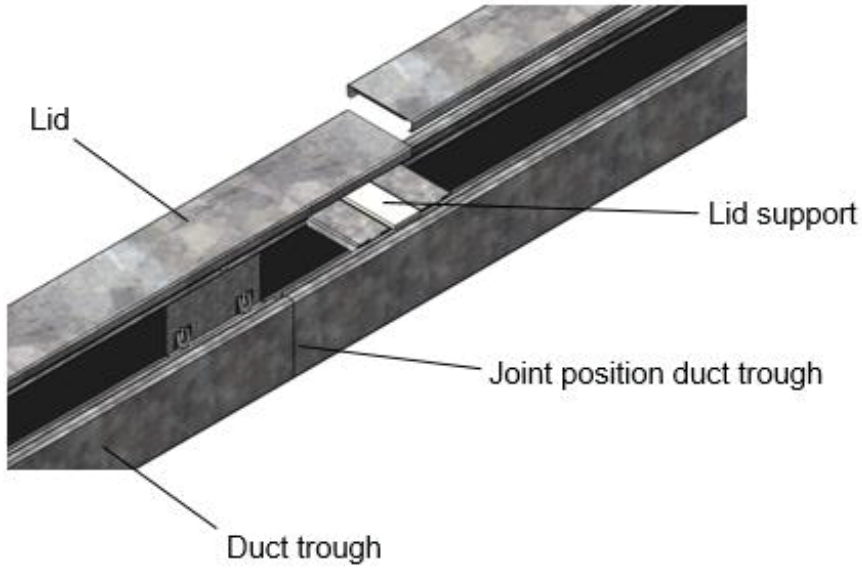
PYROLINE Rapid PLM electrical service duct

Construction of the joint connection with and without offset for duct dimension 40x100 mm, 80x100 mm and 120x200

Annex 13

### Connection with internal connector set

Connection with lid-offset  $\geq 100$  mm



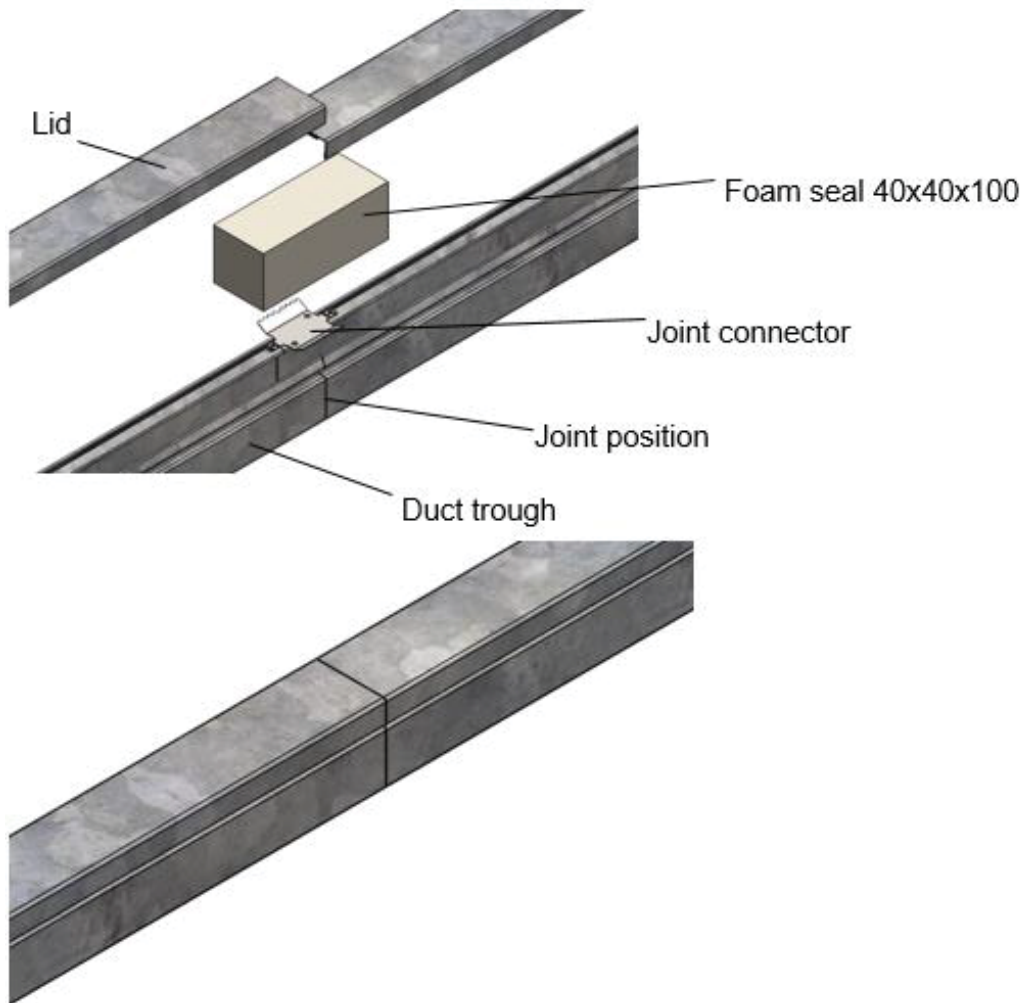
PYROLINE Rapid PLM electrical service duct

Construction of the joint connection with and without offset for duct dimension 40x100 mm, 80x100 mm and 120x200

Annex 14

### Connection with internal connector for duct dimension 40x44 mm

Blunt connection without lid-offset



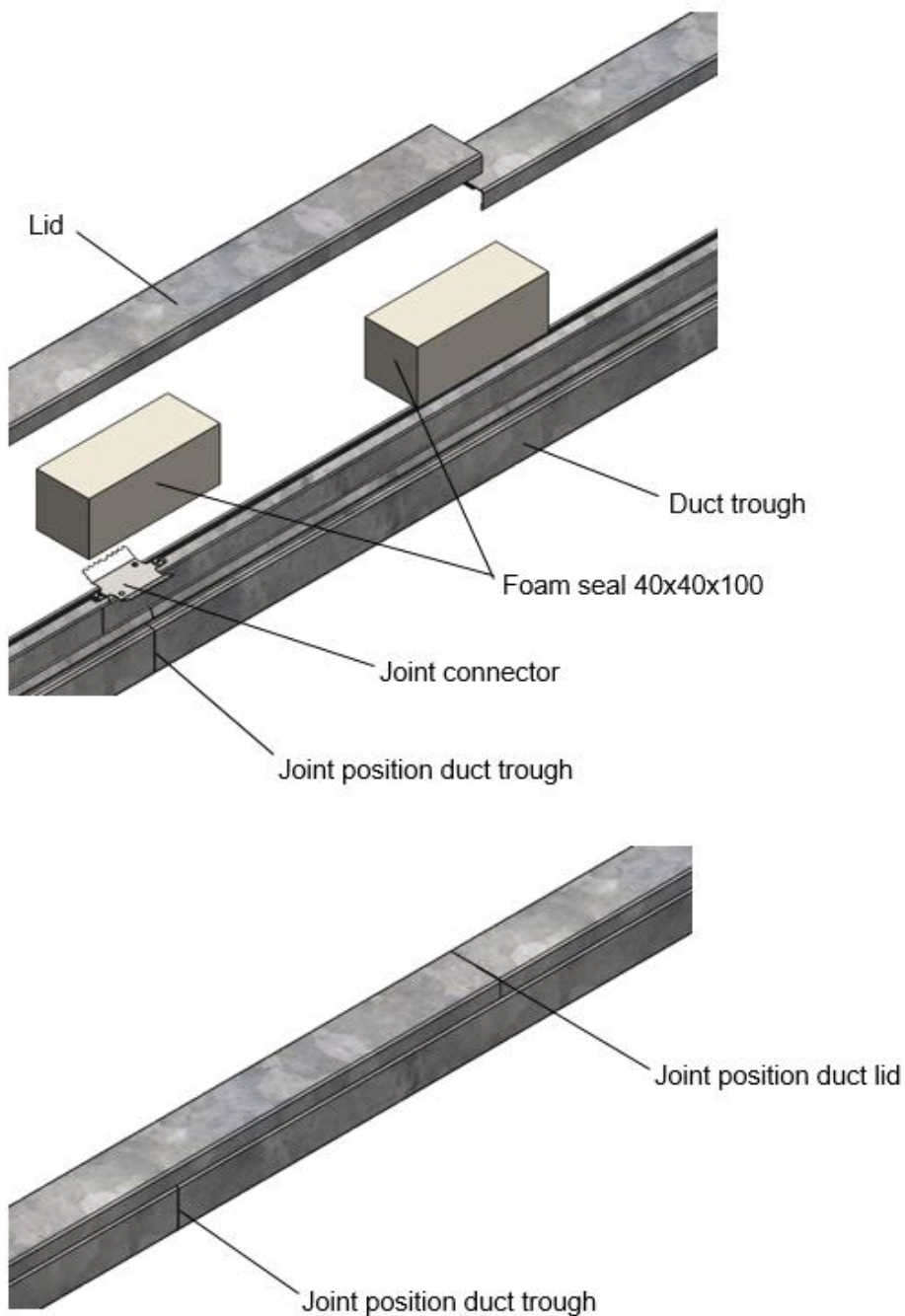
PYROLINE Rapid PLM electrical service duct

Construction of the joint connection with and without offset for duct dimension 40x44

Annex 15

**Connection with internal connector for duct dimension 40x44 mm**

Blunt connection with lid-offset

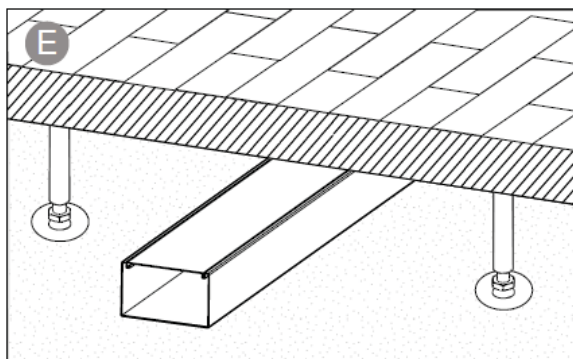
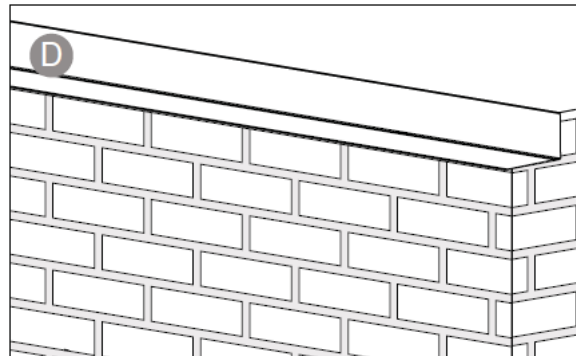
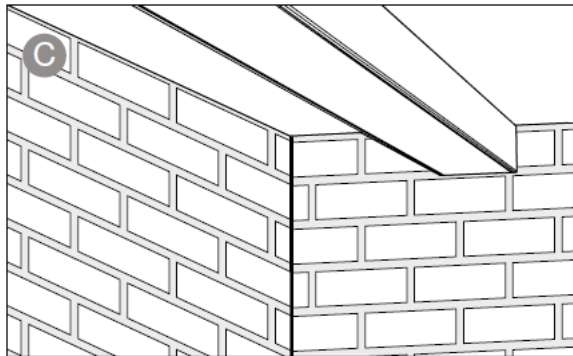
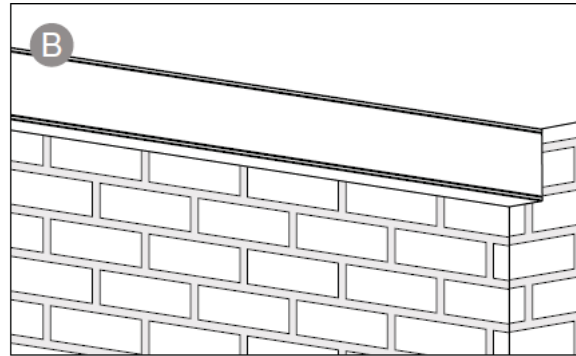
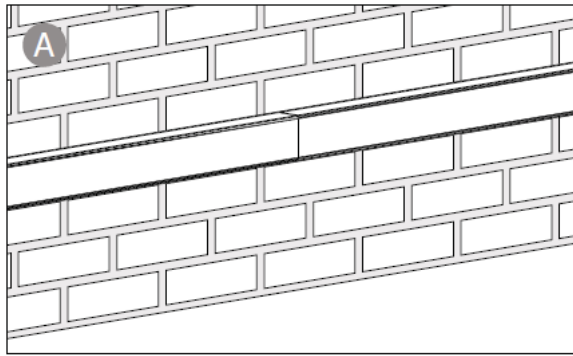


PYROLINE Rapid PLM electrical service duct

Construction of the joint connection with and without offset for duct dimension 40x44

Annex 16



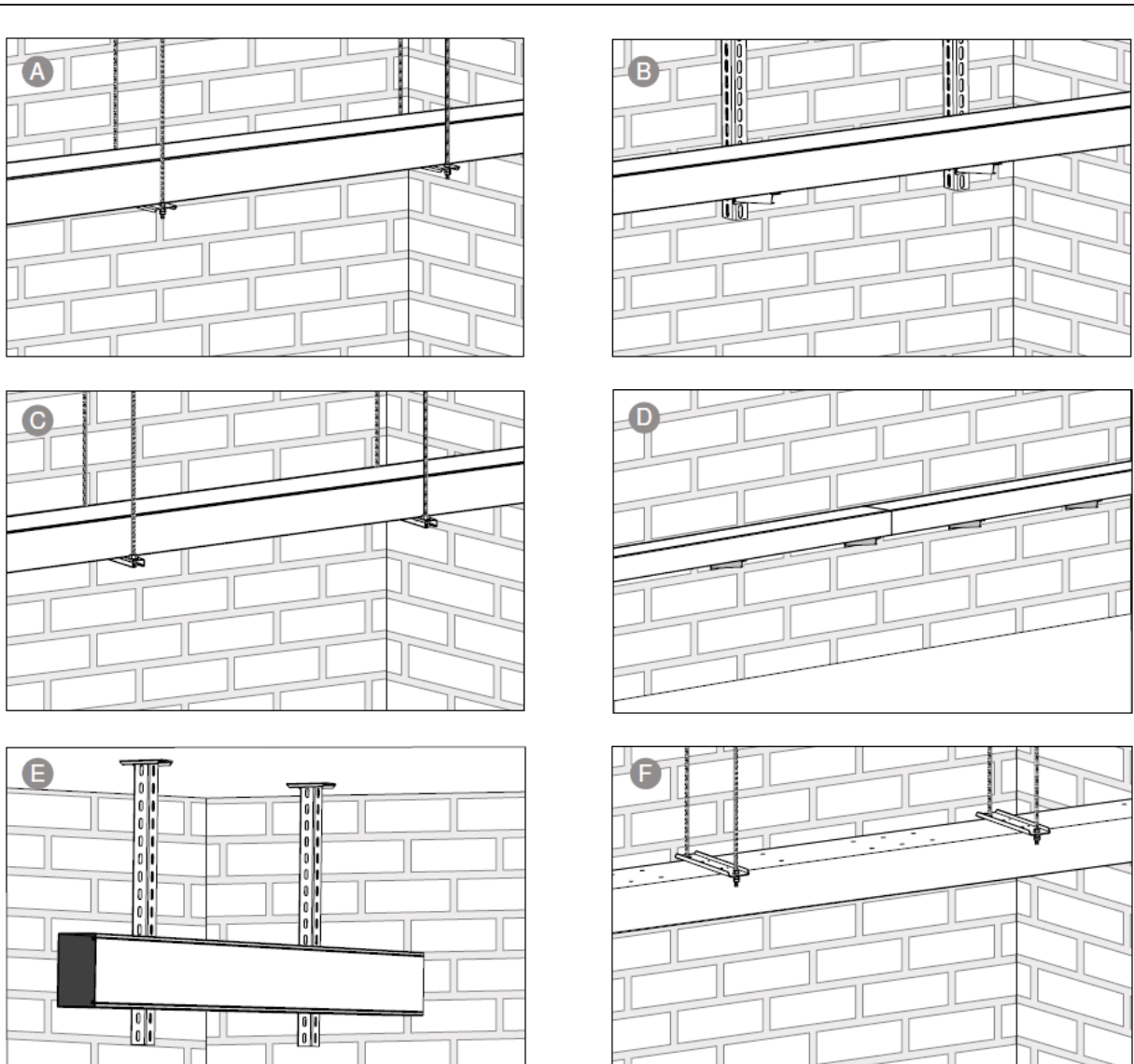


- A: Direct wall mounting
- B: Direct wall mounting in a room corner
- C: Direct ceiling mounting
- D: Direct ceiling mounting in a room corner
- E: Fixing below system floors

PYROLINE Rapid PLM electrical service duct

Mounting options for direct mounting

Annex 17

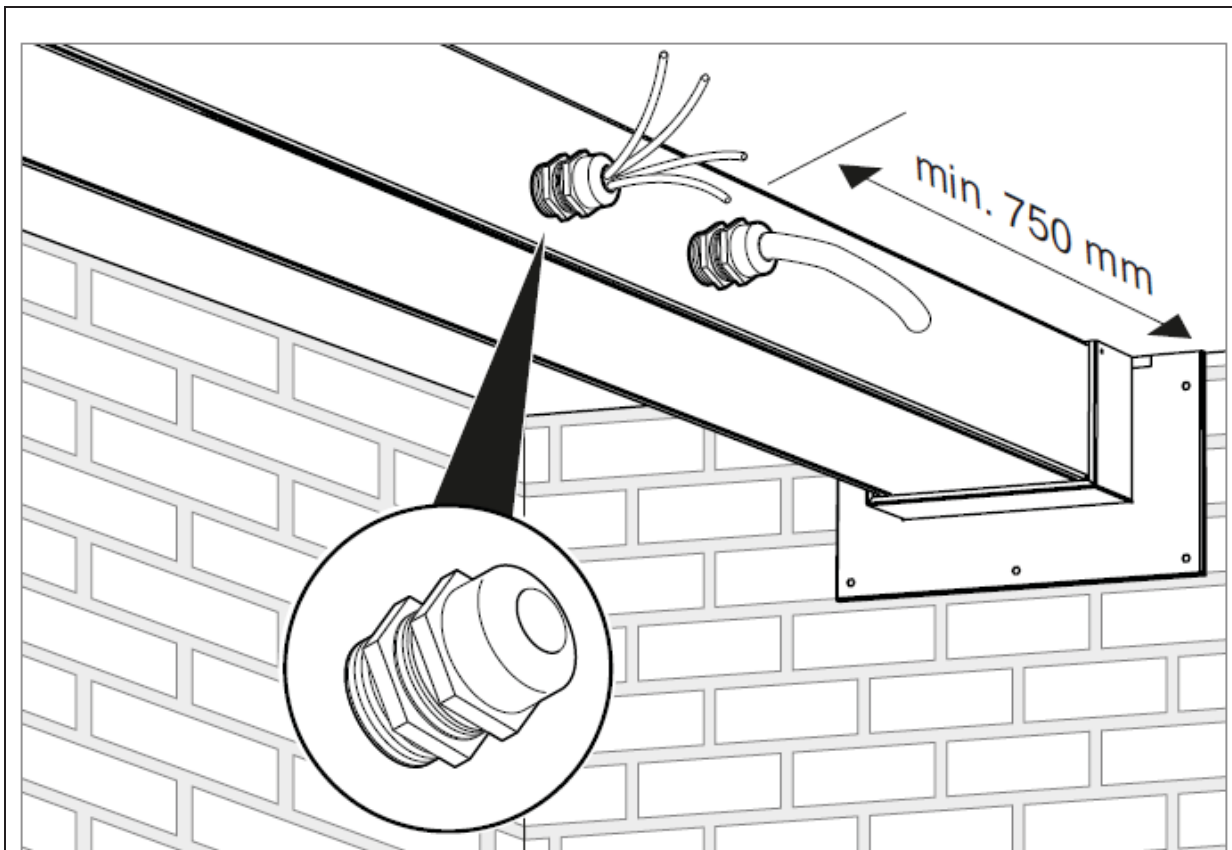


- A: Suspended mounting with threaded rod and support profile
- B: Suspended mounting with U support and wall and support brackets
- C: Suspended mounting with threaded rod and profile rail
- D: Mounting on wall brackets
- E: Suspended mounting on U support with lid sideways
- F: Suspended mounting below from threaded rod and support profile

PYROLINE Rapid PLM electrical service duct

Mounting options on support systems

Annex 18



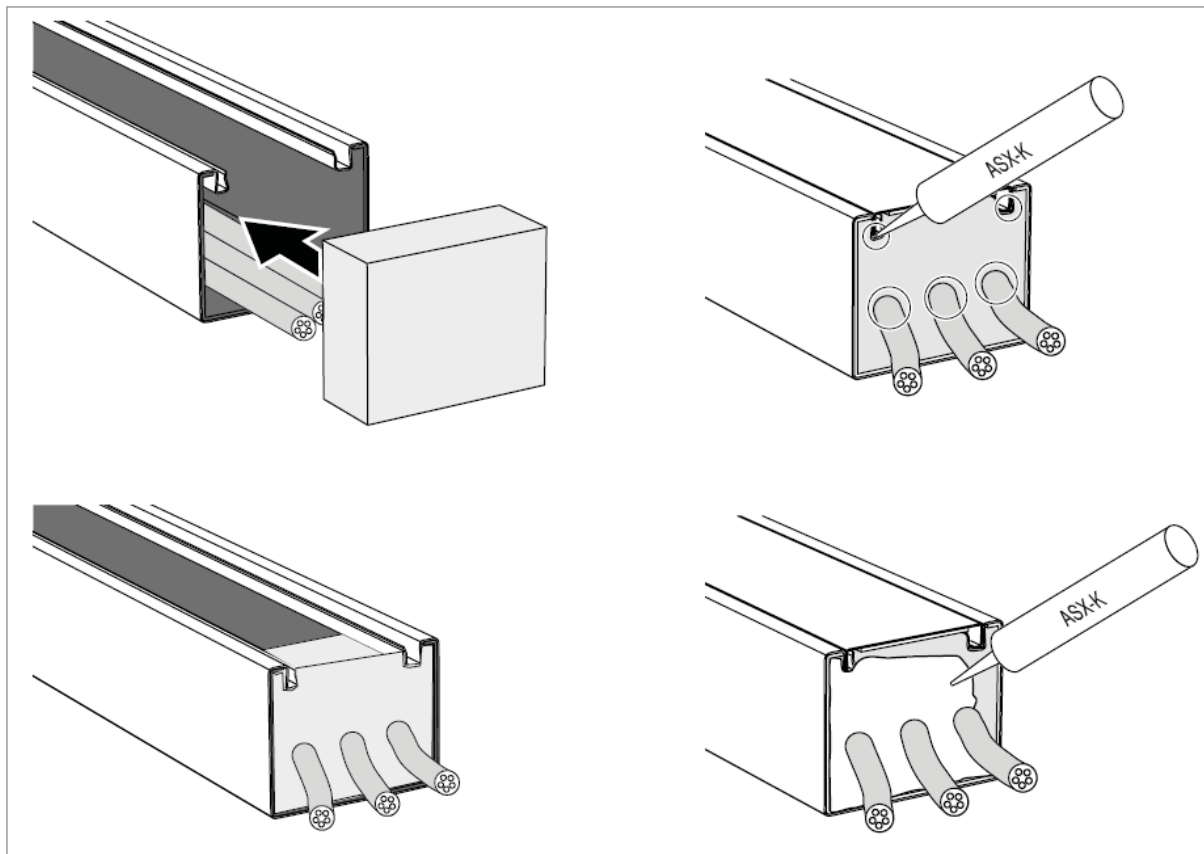
Example of an individual cable in- and outlet acc. to the annex 6.

Maximum cable diameter for cable gland M50  $\leq 30$  mm

PYROLINE Rapid PLM electrical service duct

Cable in- and outlet with screwed cable gland

Annex 19



Example of a multiple cable in- and outlet acc. to annex 4 table 2. The creation of a multiple cable in- and outlet can be done in all parts described in Annex 2 Table1 No. 1.

PYROLINE Rapid PLM electrical service duct

Cable in- and outlet with multiple cable outlet

Annex 20

|  |           | PLM D 0410, PLM D 0810, PLM D 1220  |          |
|--|-----------|---|----------|
| Component opening < duct   | EI30-EI90 | <ul style="list-style-type: none"> <li>① Wall connection collar on both sides</li> <li>② Cover support (for mounting variants with overlying cover)</li> </ul>  |          |
| Component opening > duct   | EI30-EI60 | <ul style="list-style-type: none"> <li>① Mineral fibre plates, density <math>\geq 90 \text{ kg/m}^3</math></li> <li>② Stuffing wool (<math>\geq 250 \text{ kg/m}^3</math>) in remaining opening</li> <li>③ Filler, <math>\geq 2 \text{ mm}</math></li> <li>④ Gap 5–10 mm</li> <li>⑤ Cover support (for mounting variants with overlying cover)</li> </ul>                                   |          |
|  | EI30-EI90 | <ul style="list-style-type: none"> <li>① Mineral fibre plates, density <math>\geq 90 \text{ kg/m}^3</math></li> <li>② Stuffing wool (<math>\geq 250 \text{ kg/m}^3</math>) in remaining opening</li> <li>③ Filler, <math>\geq 2 \text{ mm}</math></li> <li>④ Wall connection collar</li> <li>⑤ Gap 5–10 mm</li> <li>⑥ Cover support (for mounting variants with overlying cover)</li> </ul> |          |
| PYROLINE Rapid PLM electrical service duct   |           |   |          |
| Resistance to fire performance acc. to wall penetration for duct dimensions 40x100, 80x100 and 120x200 |           |   | Annex 21 |

|   |           |  |          |
|---|-----------|--|----------|
| Component opening > duct  | EI30-EI90 | <ul style="list-style-type: none"> <li>① Stuffing wool <math>\geq 250 \text{ kg/m}^3</math> in remaining opening</li> <li>② Filler, <math>\geq 2 \text{ mm}</math></li> <li>③ Gap 5–10 mm</li> </ul> |          |
| PYROLINE Rapid PLM electrical service duct  |           |  |          |
| Resistance to fire performance acc. to wall penetration for duct dimensions 40x44 |           |  | Annex 22 |

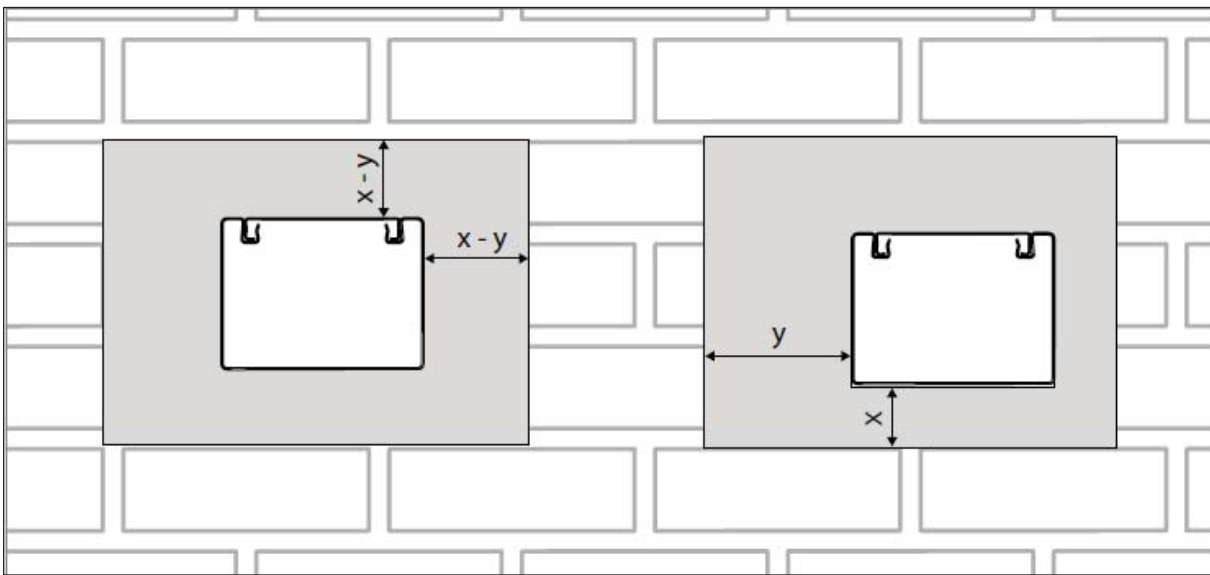


Table 5

| Classification                   | x                    | y                    |
|----------------------------------|----------------------|----------------------|
| EI 30 (ho i↔o) to EI 60 (ho i↔o) | $\geq 10 \text{ mm}$ | $\leq 50 \text{ mm}$ |
| EI 30 (ho i↔o) to EI 90 (ho i↔o) |                      | $\leq 30 \text{ mm}$ |

PYROLINE Rapid PLM electrical service duct

Resistance to fire performance acc. to wall penetration  
Arrangement in the component opening

Annex 23

## Separating elements

The electrical service duct has been verified for suspension from and direct fastening to rigid ceilings made of concrete, reinforced concrete or aerated concrete as well as for direct fastening to rigid walls made of masonry, concrete, reinforced concrete or aerated concrete – in each case with thicknesses in accordance with the structural requirements and depending on the required resistance to fire duration as given in annex 17 and annex 18.

The electrical service duct has been verified for penetration through:

- a) rigid walls made of concrete, reinforced concrete or aerated concrete, thickness in accordance with structural requirements and depending on the required resistance to fire duration, but  $\geq 100$  mm and
- b) Partitions
  - Thickness in accordance with structural requirements and depending on the required resistance to fire duration, but  $\geq 100$  mm and
  - design types 1), 2) or 3)
    - 1) Partitions with a steel substructure made of UW profiles (ceiling or floor profile) and CW profiles (stud profile) each 50 mm x 0,6 mm and
      - stud spacing  $\leq 625$  mm and
      - double-sided cladding made of at least two layers of  $\geq 12,5$  mm-thick cement- or gypsum-bonded boards, apparent density  $\geq 800$  kg/m<sup>3</sup>, reaction to fire class A1 or A2 in accordance with EN 13501-1 and
      - an internal insulation made of mineral wool from molten rock in accordance with EN 13162, thickness 40 mm, apparent density 100 kg/m<sup>3</sup>, reaction to fire class A1 in accordance with EN 13501-1.
    - 2) Partitions as in 1) but without insulation or with an insulation differing from 1) but with reaction to fire class A1 accordance with EN 13501-1
    - 3) Partitions with wooden substructure and
      - double-sided cladding as in 1)
      - with or without insulation
      - The distance between the opening through which the electrical service duct is fed and the wooden substructure shall be  $\geq 100$  mm. The cavities between the wall panelling, the wooden substructure and the opening reveal shall be tightly filled with mineral wool made of molten rock in accordance with EN 13162 of reaction to fire class A1 or A2 in accordance with EN 13501-1, over a depth  $\geq 100$  mm. For partitions of types 2) and 3), the opening reveal shall be fitted with a surrounding reveal made of  $\geq 12,5$  mm thick cement- or gypsum-bonded boards, apparent density  $\geq 800$  kg/m<sup>3</sup>, reaction to fire class A1 or A2 in accordance with EN 13501-1

The ceiling and walls shall meet at least the resistance to fire class of the electrical service duct and be classified in accordance with EN 13501-2 (EI 30, EI 60, EI 90 or EI 120)

PYROLINE Rapid PLM electrical service duct

Classification and information on the building components

Annex 24









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**Building Connections**

